

H.K.Porter®

H.K.Porter®

H.K.Porter® Table of Contents

Contents	Page No.
Tips to Easier, Safer Cutting	159
Cutter Selector – Hand Operated Tools	160
Jaw Designs and Cutting Blades	161
Hand Operated Cutters, Center Cut	
and Clipper Cut Types	162-165
Nutsplitter	166
Hand Operated Cutters, Shear Type	167
Hand Operated Swaging Tool	168
Hand Operated Cutters, Small, Miscellaneous	169
Steel Strap Cutters	170
Cable Cutters, Ratchet and Non-Ratchet 167–16	9, 171–173
Pneumatic Cutters	174
H.K.Porter® Numerical Index	236

Tips to Easier, Safer Cutting

- a. When heavy cutting is involved, it is less strenuous to hold one handle of the tool on the ground using foot pressure. This permits the cutting force to be applied to the upper handle, makes the cutting position less awkward, and utilizes body weight. This allows more power to be transferred tothe cutting edges.
- b. Use the correct cutting tool for the type, size, and hardness of the metal to be cut.
- c. Keep cutter jaws at right angles to piece being cut. Cutting diagonally may twist jaws.
- d. Do not twist or pry with tool while cutting.
- e. Do not exceed the full cut on a material whose hardness is unknown. Test hardness with slow pressure to see if material is being cut. The size of the metal you are cutting is not as important as its hardness.
- f. Do not exceed the cutter capacity that is marked on the jaw of the tool or its rating capacity in this catalog.
- g. Keep jaw bolts tight and joints oiled at all times.
- h. Maintain the original jaw bevel angles when sharpening out of line or chip cutting edges.



Safety Do's and Dont's

Wear your gloves and safety glasses at all times!

Do wear safety shoes.

Do remove oil or grease from your hands, from tools and from the floor and area where you will be working.

Do remember that metal flies when cut. The harder the metal, the farther it will fly.

Do warn those in the area when you intend to use a cutter and protect your fellow workers from flying metal.

Do use all tools as recommended.

Don't attempt to use a cutting tool, hand or power, until you fully understand its use.

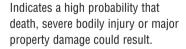
Don't forget that metals may fly and cause injury.

Don't use cutters for any application except those listed in this catalog.

Don't use H.K.Porter® cutters on energized circuits, wire, or cable.

Safety Precautions







Hard metals may snap off or fly through the air when cut. Always wear safety glasses and warn workers nearby to prevent them from being injured from flying metal. To prevent injury from flying metal, take precautions such as wrapping a cloth or rag around the cutting jaws so metal pieces can not fly.



Is serious but less inevitable. There is some probability that death, severe bodily injury or property damage could result.



Is less serious but still demands attention. Indicates a hazard which may result in minor injury or property damage.



The "Safety Alert Symbol" is used to call attention to instructions concerning personal safety. Watch for this symbol, it points out important safety precautions. It means: "ATTENTION! Stay alert, personal safety may be in danger!" Read the message that follows this symbol and be alert to the possibility of personal injury or death resulting from misuse.

The use of any industrial tool may present hazards which can result in serious injury or death. The H.K.Porter® tools listed in this catalog are not exceptions to this rule.

READ AND UNDERSTAND ALL DIRECTIONS BEFORE OPERATING ANY H.K.PORTER® MANUAL OR PNEUMATIC TOOL.

H.K.Porter®

Cutter Selection

BARS, FLAT	CABLE, PRESTRESSED	NUT SPLITTING	WIRE, FENCE
BARS, ROUND	CABLE, RUBBER COVERED	PADLOCK HASPS	WIRE, GUY
BARS, SQUARE	CABLE, SOFT, LARGE	PIPE, PVC	WIRE, HOT
BOLTS, RODS, SCREWS, RIVETS	CABLE, STEEL	PLASTIC, FIBER	WIRE, COPPER
CABLE (ACAR)	CHAIN	ROD REINFORCING	WIRE, MESH
CABLE (ACSR)	CHAIN, HARD ALLOY	ROD STRAIGHTENER	WIRE ROPE
CABLE, ALUMINUM	EHS GUY STRAND	STRAPPING STEEL	WIRE SHELVING
CABLE COMMUNICATIONS	METALS, HARD	TIRE CHAINS	WIRE, SOLID
CABLE, COPPER	METALS, MEDIUM HARD	TRUCK TIRE BEADS	WIRE, SPRING
CABLE, LEAD COVERED	METALS, SOFT	WIRE, BOX BINDING	WIRE, STAINLESS STEEL
CABLE, POWER	NAILS, COTTER PINS	WIRE, ELECTRIC	WROUGHT IRON

1. What is the material to be cut?

(See above chart)

2. What size is the material to be cut?

Capacities of all hand-operated cutters are shown opposite each catalog listing. Power tool capacities are shown in the Power Tool Selector chart. Do not exceed listed capacities.

3. How hard is the material to be cut?

Many of the materials illustrated in the chart above are made in varying degrees of hardness. The maximum hardness ratings that each hand and power tool is designed to cut are shown under each tool in this catalog.

Extra Hard Metals:

Up to Brinell 455 / Rockwell C48

Hard Metals:

Up to Brinell 400 / Rockwell C42

Medium Hard Metals:

Up to Brinell 300 / Rockwell C31

Soft Metals:

Up to Brinell 200 / Rockwell C15

4. Will numerous or few cuts be made in a day?

The frequency of cuts to be made should be taken into consideration when choosing a cutter. HKP manufacturers inexpensive hand cutters for light-duty work, heavy-duty cutters for tougher jobs, and hydraulic and pneumatic cutters for extremely hard materials and production cutting.

5. Is speed a factor in the cutting?

Choose the proper cutter to fit the job requirements, whether an occasional cut is called for or fast, continuous, industrial production cutting.

Still not sure?

Send material samples to:

Cooper Tools GmbH

Carl-Benz-Str. 2

74354 Besigheim, Germany

Attn: HKP Test Material

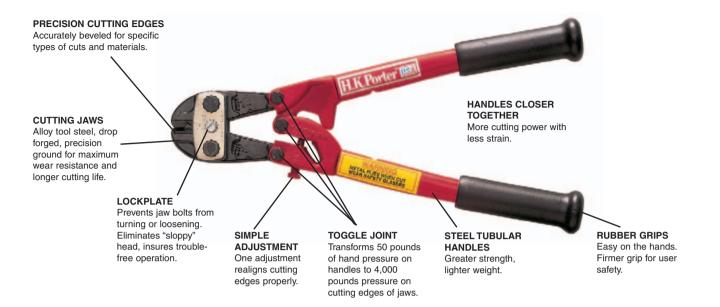
Note: Provide answers to as many of the questions as possible.



WARNING

- · Always wear safety glasses/goggles when cutting.
- Cut in a safe area; consider the safety of others in the immediate area.
- The harder the material being cut, the likelier it is to become airborn during cutting.
- Use tools correctly! (Refer to "Engineering Information" section of this catalog)
- Use the correct tool for the work being performed.
- Maintain tools, power supplies, and hoses in safe working condition.

Quality Features of H.K.Porter® Cutters



Jaw Designs

There are four basic jaw designs. They are engineered to give long, trouble-free life and the most efficient cutting of the materials which they are designed to cut.



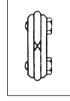
ANGULAR JAWS
30° offset jaws have clipper-cut blades, designed for cutting close or flush to a surface. Cuts soft or medium-hard material.

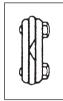




ALL-PURPOSE JAWS

Can have centeror clipper-cut blades used for broad cutting applications.

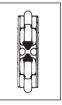






SHORT-NOSED

Center-cut, carbidetipped blades for cutting hard- and non-alloy chains and padlock hasps.

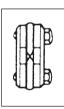




HEAVY-DUTY STRAP JAWS

Straps keep the cutting edges aligned under the most demanding applications.





Cutting Blades

Four different cutting blade styles are available for specific types or broad ranges of cutting applications.



CENTER-CUT BLADES

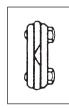
Slightly rounded cutting edges, beveled on both sides, broaden cutting applications.





CLIPPER-CUT BLADES

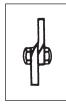
Blades are beveled on only one side for smooth flush cuts that are close to workpiece.





SHEAR-CUT BLADES

Designed to cut coarse- or finestrand cable with minimal strand distortion.

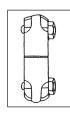






END-CUT BLADES

Blades are at right angles to handles for easier handling and "head-on" close cutting of materials.





Industrial Grade, Center Cut Cutters



- · General plant maintenance tool.
- Drop-forged, precision ground, alloy tool steel jaws with center-cut blades.
- Cuts soft, medium, or hard materials.
- Maximum hardness of material to be cut: Brinell 455 / Rockwell C48
- · Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- · Screw-type adjustment realigns edges.
- Steel handles with rubber grips.

Code	Appro Weig	ht		ngth	Soft and Hard Ma (Up to Bri Rockwe	aterials nell 300,	(Up to Bi	aterials rinell 455, ell C48)	Replacement Cutterhead	Replacement Jaws (Pair)
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.	Code No.
1490MC	2 ³ / ₄	1	14	356	⁵ /16	8	³ / ₁₆	5	1413C	1412C
0090MC	3 1/2	2	18	457	3/8	10	1/4	6	0013C	0012C
0190MC	5 ¹ / ₄	3	24	610	⁷ /16	11	⁵ /16	8	0113C	0112C
0290MC	8 1/2	4	30	762	1/2	13	3/8	10	0213C	0212C
0390MC	12 ⁷ / ₈	6	36	914	^{9/} 16	14	⁷ /16	11	0313C	0312C
0590MC	17 ¹ / ₈	8	42	1067	¹¹ / ₁₆	18	1/2	13	0513C	0512C

General Purpose Center Cut Bolt Cutters



- Series 2000 Bolt Cutter
- Drop-forged jaws with center-cut blades.
 Heat treated for wear resistance and long cutting life.
- · Cuts soft, and medium/hard materials.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) of cutting pressure.
- Precision cast, 1-piece, aluminum alloy handles with rubber grips.

Code	• •	rox. ight	Lei	ngth	(Up to Bri	aterials inell 200, ell C15)	(Up to B	aterials rinell 300, ell C31)	Replacement Cutterhead	
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.	
1490AC	1,7	0,800	14	356	⁵ /16	8	1/4	6	1413AC	
0090AC	2,4	1,100	18	457	3/8	10	⁵ /16	8	0013AC	
0190AC	4,0	1,800	24	610	⁷ /16	11	³ /8	10	0113AC	



Center Cut - Mesh Cutters

• Mesh cutter with tubular steel handles.



Туре	Code No.	Weight kg	Length mm	Cuts up to Rockwell HRC 40/mm
800MS	0130000800	2,900	800	8 2 x 7

Replacement cutterheads

813MS 0130000813 for Cutter 800MS

Boltcutter BC Series

- The Boltcutter Series BC from H.K.Porter® for D.I.Y. and professionals.
- A special blade design "clipper cut" allows to make flush cuts.
- Cuts soft and medium / hard materials.
- Robust construction with steel handless and PVC grips.
- Cutterheads made of special alloyed steel.



Туре	Code No.	Weight kg	Length mm	Cuts up to HRC 22/mm	HRC 39/mm
BC340	0131000320	0,900	340	6	5
BC400	0131000400	1,000	400	7	6
BC450	0131000450	1,600	450	10	7
BC610	0131000610	2,300	610	11	9
BC800	0131000800	4,400	800	13	11
BC900	0131000900	4,700	900	15	13

Replacement cutterheads

BC313	0131000313	for Cutter BC340
BC413	0131000413	for Cutter BC400
BC453	0131000453	for Cutter BC450
BC613	0131000613	for Cutter BC610
BC813	0131000813	for Cutter BC800
BC913	0131000913	for Cutter BC900



Industrial Grade, Clipper Cut Cutters



- All-purpose jaws with clipper-cut blades for close or flush cutting.
- · Not for cutting hard materials.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31
- Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.

Code No.	Appı Wei Ibs		Len Inch	igth mm	Soft and Hard Ma (Up to Bri Rockwe Inch	nell 200,	Hard Ma (Up to Bri Rockwe Inch	inell 300,	Replacement Cutterhead Code No.
1490MNE	2 3/4	1	14	356	⁵ /16	8	1/4	6	1413NE
0090MNE	3 1/2	2	18	457	3/8	10	⁵ /16	8	0013NE
0190MNE	5 ¹ / ₄	3	24	610	⁷ /16	11	3/8	10	0113NE
0290MNE	8 1/2	4	30	762	1/2	13	⁷ /16	11	0213NE
0390MNE	12 ⁷ / ₈	6	36	914	⁹ /16	14	1/2	13	0313NE

Angular Style Cutters

For Soft and Medium Hard Metals to 1/2" (13 mm)



- Angular-style jaws with clipper-cut blades, have a 30° offset to keep work in view and hands clear of work surface while cutting.
- Cuts soft and medium materials.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31

Code	Appro Weig		Replacement Cutterhead						
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.
1490MAF	3	2	14	356	⁵ / ₁₆	8	1/4	6	1413AF
0190MA	5 ¹ / ₂	3	24	610	⁷ /16	11	3/8	10	0113A
0390MA	13 ¹ / ₈	6	36	914	⁹ /16	14	1/2	13	0313A

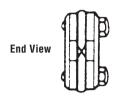


Center Cut

Heavy Duty Cutters

- Recommended for the most demanding hand cutting applications.
- Heavy-duty straps support the jaws.
- Maximum hardness of material to be cut: Brinell 455 / Rockwell C48
- · Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.
- With tubular steel handles.



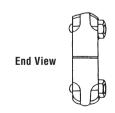


Code	Appro Weigh		n Replacement Cutterhead				
No.	lbs	kg	Inch	mm	Inch	mm	Code No.
0190MCX	5 ¹ / ₂	3	24	610	⁵ /16	8	0113CX
0290MCX	9 ¹ / ₄	4	30	762	3/8	10	0213CX
0390MCX	14 ¹ / ₈	7	36	914	⁷ /16	11	0313CX
0590MCX	18 ¹ / ₄	8	42	1067	1/2	13	0513CX

End Cut Nipper

- End-cut blades are at right angles to handles for easier handling and head-on, close cutting in confined spaces.
- · Cuts soft materials
- Maximum hardness of material to be cut: Brinell 200/Rockwell C15
- · Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.
- Cutterhead 0113E available





Code	Approx. Weight Length				Soft Steel, Non-Ferrous Material		Wrought Soft Bolts, Iron Screws, V		,	
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Inch	mm
0190ME	5 ³ / ₈	3	24	610	⁵ /16	8	⁵ /16	8	⁵ / ₁₆	8



Nut Splitter

Splits Nuts up to 3/4" (19 mm), RC15



- · Removes rusted or frozen nuts.
- Center-cut blades
- Blades swivel 360° for ease in splitting hard to reach nuts.
- Black-oxide, rust-resistant finish.
- Plastisol-coated handle
- Place blades across nut at 90° angles, turn power screw with impact or hand wrench to split nuts.
- Doesn't injure bolt or thread, splits both sides of nut at once.

Code	Approx. W	pprox. Weight Length		gth		Replacement Blade (1 each)
No.	lbs	kg	Inch	mm	Capacity	Code No.
1390PQ	3 1/8	2	11 ³ / ₄	299	Cuts nuts up to $^{3}/_{4}$ " (19 mm) across flats	1317PQ

Handklip® Cutter



- Parrot-beak jaw with center-cut blades, to grasp wire and staples.
- Cuts wire, cable, and light chain, up to ³/₁₆" (4,8 mm) diameter, soft and med. hard metals up to ¹/₄" (6,4 mm) diameter, and medium hard chain link.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31
- · Screw-type adjustment realigns edges.
- 1-handed operation
- Toolbox and pocket size
- Does NOT meet MIL-SPEC, customer service will provide information on MIL-SPEC tools.

Code		orox. ight	Length		Soft and Medium Hard Materials
No.	0Z	kg	Inch	mm	Inch mm
0690C	13	0,500	9	229	³ / ₁₆ 5



Shear Type Hand Operated Cutters

- Lightweight, rugged cutter
- Drop-forged, alloy tool steel jaws with shear-cut blades.
- Cuts copper or aluminum, power and communications cable.
- Fiberglass handles for 2-handed control.

Power and Communications Cable Cutters





Code No.	Approx Weigh Ibs		Leng Inch	gth mm	Copper Power Cable	Aluminum Power Cable	Commun Cab Inch		Replacement Cutterhead Code No.
0290FCS	4 1/2	2	25 ¹ / ₂	648	500 MCM	750 MCM	1 ³ / ₈	35	0213CSS
0390FCS	6	3	32	813	750 MCM	1200 MCM	1 3/4	44	0313FCS



Shear Type Cable Cutters



- Notched, shear-cut blades hold and lock cable in cutting position.
- Cuts steel cable, coarse- or fine-stranded cable, or wire rope with minimal distortion.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.

Code No.	Appro Weig Ibs		Len <u>i</u> Inch	gth mm	Wi Ro Inch	ire pe mm	Hard Steel Steel Inch	tainless Cable mm	Airc Cab Inch		Replacement Cutterhead Code No.
1490MTN	$2^{3}/_{4}$	1	14	356	1/4	6	1/4	6	1/4	6	1413TN
0190MTN	5	2	24	610	3/8	10	3/8	10	3/8	10	0113TN
0390MTN	12	6	36	914	5/8	16	5/8	16	5/8	16	0313TN
0590MTN	17	8	42	1067	3/4	19	3/4	19	3/4	19	0513TN

Swaging Tool



- For crimping cable ferrules and stops.
- Strap cuts wire rope to $\frac{1}{4}$ " (6,4 mm).

Code	Approx. Weight		Length	Capacity
No.	lbs	kg	Inch mm	Inch mm
0190NSL	7	3	25 635	$^{1}/_{16} - ^{3}/_{16}$ " 1,6 – 4,8

Communications Cable Cutters



- Shear-cut blades give clean, sharp cut with minimal distortion.
- Cuts lead- and rubber-covered communications cable only.
- Do NOT cut hard cable, ACSR, self-supporting strand, or steel.

Code	Approx. Weight Length			Communio Cable C		Replacement Handle/Blade Assy	
No.	lbs	kg	Inch	mm	Inch	mm	Code No.
0190CSP	5 ¹ / ₄	3	$23^{1}/_{2}$	597	1	25	0119CSP
0390CSP	10 ³ / ₄	5	37	940	2 1/4	57	0319CSS



Compact, Electric Cable Cutter

- High-leverage jaws with shear-cut blades.
- Do NOT cut steel or ACSR.
- · Plastic covered, non-slip grips.
- · Compact cutter fits into most tool pouches.
- NOT an insulated tool.
- · Blister packed for easy point-of-purchase display.



Code	Approx.	Weight	Length		Copper	Aluminum	
No.	lbs	kg	Inch	mm	Cable mm	Cable mm	
0890CSJ	1	0,454	9 1/2	241	2	4	

Pocket Wire Rope and Cable Cutter

- Top-quality, pocket-size cutter
- · Shear-cut blades
- Excellent cutter for ³/₁₆" (4,8 mm) hard -¹/₄" (6,4 mm) soft wire rope or cable, piano wire, or aircraft cable.
- · Packaged for easy point-of-purchase display.



Code	Approx. Weight		Lei	Length		apacity	Rod Ca	Rod Capacity	
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	
0690TN	1	0,454	7 1/2	190	³ / ₁₆	5	3/32	2,4	

Wire Cutter

- · Center-cut blades
- Cuts mild steel (Brinel 140) (80.000 PSI) to ⁵/₃₂" (4 mm) diameter
- Cuts hard steel (HRC 44) (208.000 PSI) to $^3/_{32}$ " (2,4 mm) diameter



Code	Approx.	Approx. Weight		Length		Mild Steel Diameter		Diameter
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm
PWC9	0,5	0,300	8 ¹ / ₂	216	5/ ₃₂	4	3 _{/32}	3



Steel Strap Cutter



- · Sheer-cut blades give clean, smooth, easy cuts.
- Lower jaw slides under the tightest strapping or staple.
- Workhead has black oxide, rust-resistant finish.
- Cuts steel strap up to 3/4" (19 mm) wide.
- Spring action handles with Plastisol® grips open jaws automatically before and after each cut.
- HKP's most popular strap cutter model.

Code	Approx	Approx. Weight		Length		Strap	Round Ste	el Tie Wire
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm
0990T	1	0,550	9	229	$^{3}/_{4} \times 0.035$	19 x 1	0,080	2

Steel Strap Cutter

Cuts Steel Strap up to 1 1/4" (32 mm)



- · Sheer-cut blades
- · Workhead has black oxide, rust-resistant finish.
- 1-handed operation gives extra leverage for continuous cuts of wide steel strap, quickly and cleanly.
- Cushion grip handles.

Code	Approx.	Weight	Len	gth	Flat Steel	Strap
No.	lbs	kg	Inch	mm	Inch	mm
1290G	1 ¹ / ₂	0,775	12	305	$1^{1}/_{4} \times 0,050$	32 x 1

Heavy Duty, Steel Strap Cutter

For Strap to 2" (51 mm)



- · Sheer-cut blades
- Cuts heavy steel strapping up to 2" (51 mm).
- Excellent for pallets, loading and unloading freight cars, trucks, and ships.
- Long-handled, goose neck, 2-hand operated cutter.
- Keep hands away from cutting area.

Code	Approx.	Approx. Weight		th	Flat Steel	Flat Steel Strap		
No.	lbs	kg	Inch	mm	Inch	mm		
2690GP	7	3	24	610	2 x 0,050	51 x 1		



Compact Ratcheting Cable Cutter

- · Compact, lightweight cutter, for confined spaces.
- Ratchet-type jaws with shear-cut blades grip and hold while moderate pumping action cuts cable.
- · Leaves no burrs or sharp edges.
- · Both blades cut.
- · Fiberglass handles with non-slip, plastic grips.
- Cutter has self-lubricating ratchet and only 6 moving parts.
- Note: MCM capacity does not include cable insulation, MCM capacity equates to conductor size only.





Code	Approx. Weight		Length		Copper	Aluminum	Communicatio	n Cable
No.	lbs	kg	Inch	mm	Cable	Cable	Inch	mm
6990FS	3 1/2	2	14	356	500 MCM/240 mm ²	795 MCM/425 mm ²	1 ³ / ₁₆	30

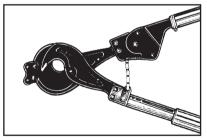
^{*}Do Not Cut EHS guy wire

Ratchet Type, Soft Cable Cutter

- Jaw keeper prevents jaws from spreading while under heavy load.
- Cuts copper and aluminum communications and power cable in sizes up to 2" (51 mm), including rubber or lead covered cable.
- Improved heavy duty jaw design.
- Built for tough conditions.
- Ratchet mechanism provides as much as 5 times mechanical advantage over manual cutters.
- Cuts all types of copper and aluminum cables up to 2500MCM.







Codo	Approx. Weight		Lon	ath	Copper and	Replacement Cutterhead		
Code No.	lbs	kg kg	Inch	gth mm	Cable, A Inch	mm	Code No.	
8690FSK	3 1/2	4	$27^{-1}/_{2}$	700	2	51	8613FSK	



Ratchet-type, Soft Cable Cutters



- Jaws with shear-cut blades, have special pivoting handle to allow cutterhead to be opened to maximum width independent of handle position.
- Cuts copper and aluminum, power and communications cable.
- Specially designed to cut conductors with large insulation.
- Maximum handle spread of 22" (559 mm) for working in confined spaces.
- Advanced cutter gives mechanical advantage of over 50 to 1.
- For special applications contact customer service department.

8790CS

Code No.		Approx. Weight bs kg		Copper a Aluminum I ength Comm. Ca mm Inch		Power/	Replacement Cutterhead Code No.
8790FSK	10 ¹ / ₂	5	27 ¹ / ₂	700	2	51	8713FSK
8790CS	15	6	27 ¹ / ₂	700	3	73	8713CS

Ratchet-type, Hard Cable Cutter

1 3/16" (30 mm) Capacity



- Jaw keeper prevents jaws from spreading while under heavy load.
- · Shear-cut blades
- Ratchet and chain increase cutting pressure as handles open and close.
- Cuts hard cable, ACSR, ACAR, ZEBRA, and selfsupporting telephone cable, with minimal distortion.
- Moderate pressure needed to open and close handles.
- Can be used effectively with short strokes in confined spaces.
- Increased mechanical advantage over manual cutters.
- Not recommended for cutting insulated copper or aluminum cable.

Code		Approx. Weight Le			ACSR, ACA and Telepho (self sup	one Cable porting)	Replacement Cutterhead
No.	lbs	kg	Inch	mm	Inch	mm	Code No.
8690FH	10 ¹ / ₂	5	29 ¹ / ₄	743	1 ³ / ₁₆	30	8613FH



Ratchet-type, Guy Strand Cutter

- Notched shear-cut blades hold material firmly in place while ratchet and chain produce easy, progressive cuts.
- Cuts EHS guy strand, mild steel rods and bolts, and similar materials.
- Makes clean, square cuts with minimal distortion.
- Increased mechanical advantage over manual cutters.



3/4" (19 mm) Capacity



Code	Appı Weig		Length		EHS Guy Strand		Common Guy Strand		Replacement Cutterhead		
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.		
8690CK	8 3/4	4	28	711	1/2	13	1/2	13	8613CK		

Ratchet-type, Wire Rope Cutter

- Ratchet-type jaws with notched shear-cut blades hold and lock material in place.
- Cuts aircraft cable, EHS guy strand, wire rope, and hard, stainless-steel cable.
- Cuts all strands with minimal crushing or distortion.
- · Increased mechanical advantage over manual cutters.

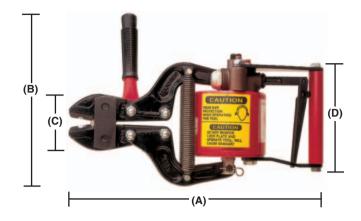


Code	Approx. Weight Length			Guy	HS Strand	Hard St Steel	t Cable, ainless Cable	Replacement Cutterhead	
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.
8690TN	13	6	36	914	5/8	16	3/4	19	8613TN



Pneumatic Cutters

Rod Cutter Workhead



Air consumption per cutting operation at

Туре	6 bar	9 bar	
9190	2,9	4,2 l	
9290	6,5 I	9,5 l	

- Recommended pressure 6-9 bar.
- · Used in the wire-shelving industry.
- No exhaust shock.
- 4 cutterheads available for a wide range of production needs: center-cut, clipper-cut, angular jaws, and end-cut.
- Cuts soft, medium, or hard materials.
- Heavy-duty workhead (9290 series) has 5" bore (127 mm) and 3" stroke (76 mm).
- Light duty workhead (9190 series) has 4" bore (102 mm) and 2" stroke (51 mm).
- Cutting controlled by manual pressure.
- Filter-lubricator units recommended in air supply line for long tool service.
- C- "Center Cut" for soft, medium, hard metals to Brinell 400, Rockwell C42.

NE- "Clipper Cut" for close cutting, soft or medium hard metals to Brinell 300, Rockwell C31.

A- "Angular cut" for soft or medium hard netals to Brinell 300, Rockwell C31.

Code No.	Description	A Inch	\ mm	B Inch	mm	C Inch	mm	Appro Weig Ibs		Capa Inch	acity mm
9190C	Light duty, Center Cut	15	381	7 1/4	184	3 1/8	79	11	5	3/8	10
9190NE	Light duty, Clipper Cut	15	381	7 1/4	184	3 ¹ / ₈	79	11	5	3/8	10
9190A	Light duty, Angular Cut	15	381	7 1/4	184	3 ¹ / ₈	79	11	5	3/8	10
9290C	Heavy duty, Center Cut	17 ¹ / ₂	445	10	254	3 3/4	95	18 ¹ / ₄	9	1/2	13
9290NE	Heavy duty, Clipper Cut	17 ¹ / ₂	445	10	254	3 ³ / ₄	95	18 ¹ / ₄	9	1/2	13

Replacement Cutterhead

9113C	for 9190C
9213C	for 9290C
9113NE	for 9190NE
9213NE	for 9290NE
9113A	for 9190A

Additional spare parts on inquiry.