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# **Instruction Manual**

HI 8510 • HI 8512 HI 8710 • HI 8711 HI 8720

# Panel Mounted pH and ORP Indicators and Controllers





Dear Customer,

Thank you for choosing a HANNA instruments® product.

Please read this instruction manual carefully before using the instrument.

If you need additional technical information, do not hesitate to e-mail us at tech@hannainst.com.

These instruments are in compliance with the **C€** directives.

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#### PRELIMINARY EXAMINATION

Remove the instrument from the packing material and examine it carefully to make sure that no damage has occurred during shipping. If there is any noticeable damage, immediately notify your dealer.

Each model is supplied complete with transparent splash-proof front cover, mounting brackets and instruction manual

**Note:** Save all packing materials until you are sure that the instrument functions correctly. All defective items must be returned in the original packing materials together with the supplied accessories.

#### GENERAL DESCRIPTION

**HI 8510** and **HI8512** pH and ORP panelmounted indicators, and **HI 8710**, **HI 8711** and **HI 8720** pH and ORP controllers, are ideal for process control monitoring in a wide range of industrial applications.

These instruments have been designed for easy and fast installation, and are provided with membrane keypads on the front panel, large display and autodiagnostic functions.

All connections are made through screw terminals on the rear panel.

Two versions are available for each model, to accept either a direct input from a pH or ORP electrode (E version) or from a transmitter through 4-20 mA input (T version).

Moreover, you can choose the output configuration for connecting a recorder or a PLC, between 0-20 or 4-20 mA.

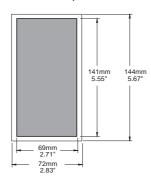
# AVAILABLE MODELS

HI 8510E020	pH indicator with electrode input and 0-20 mA recorder output	HI 8710T020	pH controller with input from transmitter and 0-20 mA recorder output
HI 8510E420	pH indicator with electrode input and 4-20 mA recorder output	HI 8710T420	pH controller with input from transmitter and 4-20 mA recorder output
HI 8510T020	pH indicator with input from transmitter and 0-20 mA recorder output	HI 8711E020	pH controller with 2 setpoints, electrode input and 0-20 mA
HI 8510T420	pH indicator with input from transmitter and 4-20 mA recorder output	HI 8711E420	recorder output pH controller with 2 setpoints, electrode input and 4-20 mA recorder output
HI 8512E020	ORP indicator with electrode input and 0-20 mA recorder output	HI 8711T020	pH controller with 2 setpoints, input from transmitter and 0-20 mA recorder output
HI 8512E420	ORP indicator with electrode input and 4-20 mA recorder output	HI 8711T420	pH controller with 2 setpoints, input from transmitter and 4-20 mA recorder output
HI 8512T020	ORP indicator with input from transmitter and 0-20 mA recorder output	HI 8720E020	ORP controller with electrode input and 0-20 mA recorder
HI 8512T420	ORP indicator with input from transmitter and 4-20 mA recorder output	HI 8720E420	output ORP controller with electrode input and 4-20 mA recorder output
HI 8710E020	pH controller with electrode input and 0-20 mA recorder output	HI 8720T020	ORP controller with input from transmitter and 0-20 mA recorder output
HI 8710E420	pH controller with electrode input and 4-20 mA recorder output	HI 8720T420	ORP controller with input from transmitter and 4-20 mA recorder output

# **MECHANICAL DIMENSIONS**

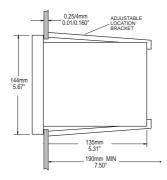
The meters are provided with a black anodized aluminum body, front and back panels in shockproof ABS plastic and a transparent splash-proof front cover.

# Front view of the panel-mounted unit



The dimensions show the cutout size for the installation.

#### Side view of the panel-mounted unit



Adjustable location brackets (supplied with the meter) allow the indicator to slide into the cutout and will hold the unit securely in place. 190 mm (7.50") is the minimum space required to install the indicator with complete wiring.

# **FUNCTIONAL DESCRIPTION HI 8510**

#### **FRONT PANEL**



#### Keypad

#### **SENSOR TEST**

To display the mV reading of the electrode and, therefore, verify its working condition

# pH 7 TEST

To verify the internal circuit of the meter in terms of Offset compensation

# pH 4 TEST

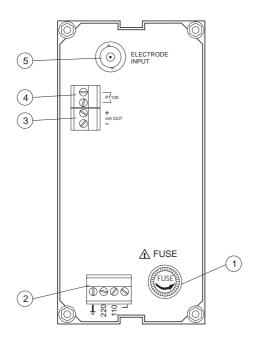
To verify the amplifier circuit of the meter

#### **Trimmers**

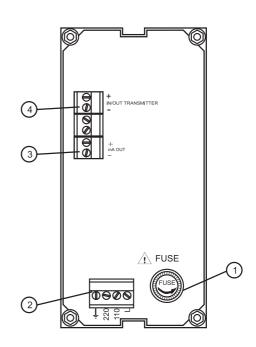
**ΔO** For Offset calibration

**SLOPE** For Slope calibration

#### **REAR PANEL HI8510E**



#### **REAR PANEL HI 8510T**



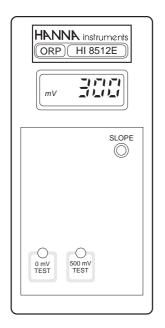
- 1. Fuse holder
- 2. Power supply terminals
- 3. Recorder output terminals
- 4. Connections for Pt100 temperature sensor
- 5. BNC socket for pH electrode
  - Unplug the instrument from the power supply before replacing the fuse.

- 1. Fuse holder
- 2. Power supply terminals
- 3. Recorder output terminals
- 4. Connections to the transmitter

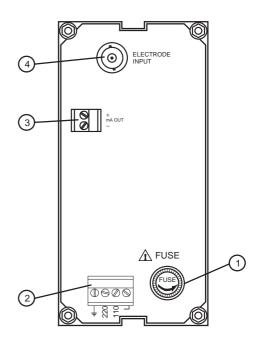
Unplug the instrument from the power supply before replacing the fuse.

# **FUNCTIONAL DESCRIPTION HI 8512**

#### **FRONT PANEL**



#### **REAR PANEL HI8512E**



# **Keypad**

**0 mV TEST** To verify the instrument cali-

bration at 0 mV

**500 mV TEST** To verify the slope at 500 mV

# **Trimmers**

**SLOPE** For slope calibration

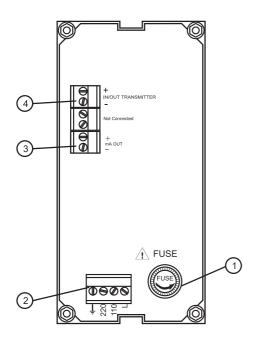
- 1. Fuse holder
- 2. Power supply terminals
- 3. Recorder output terminals
- 4. BNC socket for ORP electrode

Unplug the instrument from the power supply before replacing the fuse.

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# **FUNCTIONAL DESCRIPTION HI 8710**

#### **REAR PANEL HI8512T**



- 1. Fuse holder
- 2. Power supply terminals
- 3. Recorder output terminals
- 4. Connections to the transmitter
- Unplug the instrument from the power supply before replacing the fuse.

# **FRONT PANEL**



**Keypad** 

SET To set the pH dosage limit

MEASURE To enter measurement mode

and to enable diagnostic tests

SENSOR TEST To display electrode mV reading

and verify its working condition

AAL To display & set alarm tolerance
pH 7 TEST To verify Offset compensation
To verify amplifier circuit

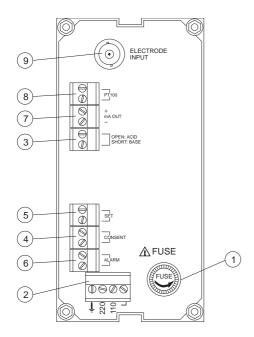
**Trimmers** 

<u>LEDs</u>

ACID Show that acid dosage is active Show that basic dosage is active

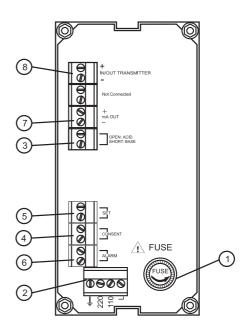
ΔAL (blinking) Indicate an active alarm

#### **REAR PANEL HI8710E**



- 1. Fuse holder
- 2. Power supply terminals
- 3. Acid/Basic dosage selection terminals
- 4. Red/ox dosage consent terminals
- 5. Connections for dosing pump
- 6. Alarm contacts
- 7. Recorder output contacts
- 8. Connections for Pt100 temperature sensor
- 9. BNC socket for pH electrode
  - Unplug the instrument from the power supply before replacing the fuse.

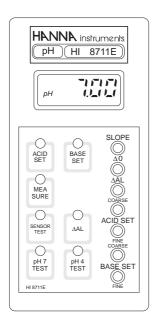
#### **REAR PANEL HI8710T**



- 1. Fuse holder
- 2. Power supply terminals
- 3. Acid/Basic dosage selection terminals
- 4. Red/ox dosage consent terminals
- 5. Connections for dosing pump
- 6. Alarm contacts
- 7. Recorder output contacts
- 8. Connections to the transmitter
  - Unplug the instrument from the power supply before replacing the fuse.

# **FUNCTIONAL DESCRIPTION HI 8711**

#### **FRONT PANEL**



**Keypad** 

ACID SET To set the working point

of acid dosage

**BASE SET** To set the working point

of basic dosage

**MEASURE** To enter measurement

mode and to enable

diagnostic tests

SENSOR TEST To display electrode mV

reading and, therefore, verify its working condition

**ΔAI** To display and set the

alarm tolerance

pH 7 TEST To verify Offset compen-

sation

**pH 4 TEST** To verify amplifier circuit

**Trimmers** 

ΔOFor Offset calibrationSLOPEFor Slope calibrationΔALTo set the tolerance of the

alarm

ACID SET/COARSE To coarsely adjust

acid setpoint

ACID SET/FINE To finely adjust acid

setpoint

BASE SET/COARSE To coarsely adjust

basic setpoint

BASE SET/FINE To finely adjust basic

setpoint

**LEDs** 

ACID SET (Blinking) Show that acid dos-

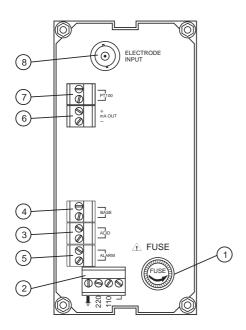
age is active

BASE SET (Blinking) Show that basic

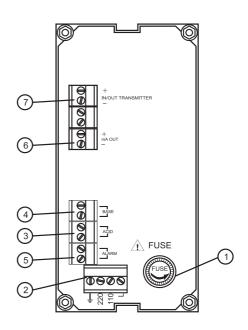
dosage is active

ΔAL (Blinking) Indicate active alarm

# **REAR PANEL HI 8711E**



# **REAR PANEL HI 8711T**



- 1. Fuse holder
- 2. Power supply terminals
- 3. Connections for dosing pump for acid
- 4. Connections for dosing pump for base
- 5. Alarm contacts
- 6. Recorder output contacts
- 7. Connections for Pt100 temperature sensor
- 8. BNC socket for pH electrode
  - Unplug the instrument from the power supply before replacing the fuse.

- 1. Fuse holder
- 2. Power supply terminals
- 3. Connections for dosing pump for acid
- 4. Connections for dosing pump for base
- 5. Alarm contacts
- 6. Recorder output contacts
- 7. Connections to the transmitter
  - Unplug the instrument from the power supply before replacing the fuse.

# **FUNCTIONAL DESCRIPTION HI 8720**

#### **FRONT PANEL**



# **Trimmers**

**SLOPE** For Slope calibration

**ΔAL** To display and set the alarm

tolerance

SET/COARSE To coarsely adjust the

setpoint

**SET/FINE** To finely adjust the setpoint

**LED**s

**OXID** Show that the oxidant dosage is

active

**REDUC** Show that the reductant dosage

is active

**ΔAL** (blinking) Indicate an active alarm

# Keypad

**SET** To set the working point of ORP

dosage

**MEASURE** To enter measurement mode and

to enable diagnostic tests

**ΔAI** To display and set the alarm

tolerance

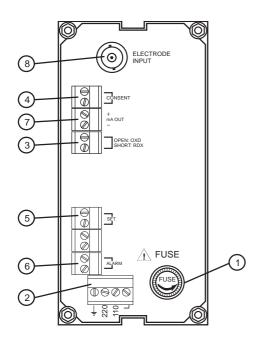
**0 mV TEST** To verify the instrument

calibration at 0 mV

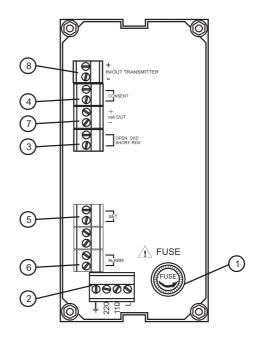
500 mV TEST To verify the slope at

500 mV

#### **REAR PANEL HI8720E**

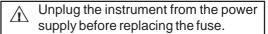


# REAR PANEL HI 8720T



- 1. Fuse holder
- 2. Power supply terminals
- 3. Ox/Red dosage selection terminals
- 4. Ox/red dosage consent terminals
- 5. Connections for dosing pump
- 6. Alarm contacts
- 7. Recorder output contacts
- 8. BNC socket for ORP electrode
  - Unplug the instrument from the power supply before replacing the fuse.

- 1. Fuse holder
- 2. Power supply terminals
- 3. Ox/Red dosage selection terminals
- 4. Ox/red dosage consent terminals
- 5. Connections for dosing pump
- 6. Alarm contacts
- 7. Recorder output contacts
- 8. Connections to the transmitter



# **SPECIFICATIONS**

	HI 8510E	HI 8510T	
Range	0.00 to 14.00 pH		
Resolution	0.0	1 pH	
Accuracy	±0.02 pH	±0.5%	
Typical EMC Dev.	±0.1 pH	/ ±0.2 mA	
Installation Categ	ory	II	
Input	10 <sup>12</sup> Ohm	4 to 20 mA	
Calibration	Offset: ±2 pH	with ∆0 trimmer	
S	lope: 80 to 110%	with slope trimmer	
Temperature	Fixed or autom	natic with Pt100	
Compensation	from 0 to 100°	C (32 to 212°F)	
Recorder Output	0-20 mA or 4-2	20 mA (isolated)	
Power Supply	115 or 230 \	/ac; 50/60 Hz	
Environment	-10 to 50°C	(14 to 122°F);	
	RH max 95% r	non condensing	
Panel Cutout	141 x 69 mr	n (5.6 x 2.7")	
Weight	1 kg (	2.2 lb.)	

	HI 8512E	HI 8512T
Range	±100	00 mV
Resolution	1	mV
Accuracy	±5 mV	±0.5%
Typical EMC Dev.	±6 mV /	±0.2 mA
Installation Catego	ory	II
Input	10 <sup>12</sup> Ohm	4 to 20 mA
Calibration SI	ope: 90 to 110%	6 with slope trimmer
Recorder Output	0-20 mA or 4-2	20 mA (isolated)
Power Supply	115 or 230 \	Vac; 50/60 Hz
Environment		(14 to 122°F); non condensing
Panel Cutout	141 x 69 mi	m (5.6 x 2.7")
Weight	1 kg (	(2.2 lb.)

	HI 8710E	HI 8710T
Range	0.00 to	14.00 pH
Resolution	0.0	1 pH
Accuracy	±0.02 pH	±0.5%
Typical EMC Dev.	±0.1 pH	/ ±0.2 mA
Installation Categ	ory	II
Input	10 <sup>12</sup> Ohm	4 to 20 mA
Calibration S		with $\Delta 0$ trimmer with slope trimmer
Temperature Compensation		natic with Pt100 °C (32 to 212°F)
Relays ma		and 1 for alarm, sistive load (isolated)
Recorder Output	0-20 mA or 4-2	20 mA (isolated)
Power Supply	115 or 230 \	Vac; 50/60 Hz
Environment		(14 to 122°F); non condensing
Panel Cutout	141 x 69 mi	m (5.6 x 2.7")
Weight	1 kg (	(2.2 lb.)

	HI 8711E	HI 8711T
Range	0.00 to	14.00 pH
Resolution	0.0	)1 pH
Accuracy	±0.02 pH	±0.5%
Typical EMC Dev.	±0.1 pH	/ ±0.2 mA
Installation Categ	ory	II
Input	10 <sup>12</sup> Ohm	4 to 20 mA
Calibration	Offset: ±2 pH	with $\Delta 0$ trimmer
S	Slope: 80 to 110%	% with slope trimmer
Temperature	Fixed or autor	matic with Pt100
Compensation	from 0 to 100°	°C (32 to 212°F)
Relays	2 for setpoint	and 1 for alarm,
m.	ax 2A, 240 V res	sistive load (isolated)
Recorder Output	0-20 mA or 4-	20 mA (isolated)
Power Supply	115 or 230	Vac; 50/60 Hz
Environment	-10 to 50°C	(14 to 122°F);
	RH max 95%	non condensing
Panel Cutout	141 x 69 m	m (5.6 x 2.7")
Weight	1 kg	(2.2 lb.)

	HI 8720E	HI 8720T
Range	±10	00 mV
Resolution	1	mV
Accuracy	±5 mV	±0.5%
Typical EMC Dev.	±6 mV	/ ±0.2 mA
Installation Cate	gory	II
Input	10 <sup>12</sup> Ohm	4 to 20 mA
Calibration	Slope: 90 to 110%	% with slope trimmer
Relays	1 for setpoint	and 1 for alarm,
m	nax 2A, 240 V res	sistive load (isolated)
Recorder Output	0-20 mA or 4-	20 mA (isolated)
Power Supply	115 or 230	Vac; 50/60 Hz
Environment	-10 to 50°C	(14 to 122°F);
	RH max 95%	non condensing
Panel Cutout	141 x 69 m	m (5.6 x 2.7")
Weight	1 kg	(2.2 lb.)

# **INITIAL PREPARATION**

 Connect a 3-wire cable to the power supply terminal according to the voltage level as indicated, and pay particular attention to the correct live, earth and neutral connections.



 For E models, connect the electrode to the BNC plug on the rear panel.



 For T models, connect the 2 signal wires of the analog transmitter to the "IN/OUT TRANSMITTER" terminals, while paying attention to the indicated polarity.



 Recorder output terminals: these contacts are used for connection to a recorder. The output can be 0-20 mA or 4-20 mA depending on model, and is proportional to the pH or ORP reading.

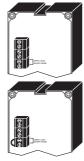


 Pt100 terminals: these contacts are used to connect the Pt100 temperature sensor for automatic temperature compensation of pH readings. If temperature compensation is not required, connect a 110 Ohm/0.25W resistor across the terminals (equivalent to a fixed temperature of 25°C/77°F).



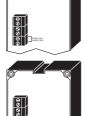
The HI 8710 models are single dosage controllers with acid/alkaline selection.

If acid dosage is needed (e.g. in chromium VI reduction), leave open the ACID/BASE selection terminals (see picture), while for alkaline dosage (e.g. in cyanide oxidation), make a short circuit across the selection ACID/BASE terminals with a jumper wire.

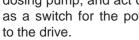


The HI 8720 models are single dosage controllers with oxidant/reductant selection.

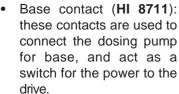
If oxidant dosage is needed (e.g. in cyanide oxidation), leave open the OX/RED selection terminals (see picture), while for reductant dosage (e.g. in chromium VI reduction), make a short circuit across the OX/RED selection terminals with a jumper wire.



Set contacts (HI 8710 and HI 8720): these contacts (max. 2A, 240 V) are used to connect the dosing pump, and act only as a switch for the power



Acid contacts (HI 8711): these contacts are used to connect the dosing pump for acid, and act as a switch for the power to the drive.









Consent contacts (HI 8710 and HI 8720): these contacts (max. 2A, 240 V) are used for reduction and oxidation reactions when the pH controller works in conjunction with an ORP controller and vice versa.

In these applications, the consent contacts of both meters are connected together to link the ORP and pH controllers, so that ORP dosage will occur only if the actual pH value is correct. This feature avoids overdosages which may lead to undesirable pollution.

For HI 8710, the "Consent" contacts can be left open if the instrument is used independently as pH controller only.

For HI 8720, the "Consent" contacts should be shorted if the instrument is used independently as ORP controller only.

Alarm contacts (HI 8710, HI 8711 and HI 8720): if the pH or ORP measurement is not within the set value tolerance, the alarm contact is closed.



Note: All external cables connected to the rear panel should be ended with cable lugs.

#### **OPERATIONAL GUIDE**

All instrument settings are made via front panel keys and trimmers.

When each key is pressed, the corresponding LED lights up to show the operating function. If using a model with input from electrode, make sure that the meter is calibrated before starting any operation (see "Calibration" section for details).

#### **SET POINTS (HI 8710 and HI 8720)**

To set the working point for pH or ORP dosage, press SET and the display will show the set value.

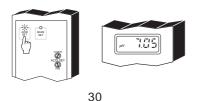


Using a small screwdriver adjust the COARSE and FINE trimmers to display the desired set value.



# SET POINTS (HI 8711)

To set the working point for acid dosage, press the ACID SET key and the display will show the set value for acid dosage.



Using a small screwdriver adjust the ACID SET COARSE and FINE trimmers to display the desired acid set value.





To set the working point for alkaline dosage, press the BASE SET key and the display will show the set value for base dosage.





Using a small screwdriver adjust the BASE SET COARSE and FINE trimmers to display the desired base set value.





# ALARMS (HI 8710, HI 8711 and HI 8720)

To set the alarm tolerance, press  $\Delta AL$  key and the display will show the current value.





Using a small screwdriver adjust the  $\Delta AL$  trimmer to display the desired tolerance.





#### Examples:

For **HI 8710**, if the set value is pH 3 and the  $\Delta$ Alarm is 1.5 pH, the instrument generates an alarm every time the pH reading is higher than 4.5 pH or lower than 1.5pH.

For **HI 8711**, if the set values are pH 7 and pH 8, and the  $\Delta$  Alarm is 1.5 pH, the instrument generates an alarm every time the pH reading is higher than 9.5 pH or lower than 5.5 pH.

For **HI 8720**, if the set value is 300 mV and the  $\Delta$ Alarm is 100 mV, the instrument generates an alarm every time the ORP reading is higher than 400 mV or lower than 200 mV.

#### **MEASUREMENTS**

After setting the pH (or ORP) and alarm (if available) thresholds, immerse the electrode in the solution to be tested and press MEASURE.



The actual pH or ORP value of the test solution is displayed.





When acid dosage is active, the ACID LED lights up, while during alkaline dosage, the BASE LED turns on (HI 8710 only).



When oxidant dosage is active, the OXID LED lights up, while during reductant dosage, the REDUC LED turns on (HI 8720 only).



#### **pH CALIBRATION**

Make sure that the instrument is in measurement mode (MEASURE LED is on) before proceeding with calibration.



Measure the temperature of the calibration buffer with a ChecktempC or another accurate thermometer.



Remove the protective cap from the electrode, rinse and immerse in pH 7.01 solution (**HI 7007**).

Note: The electrode should be submerged at least 4 cm (1½") into the solution. The thermometer should be located as close as possible to the pH electrode.



Shake briefly and wait one minute before adjusting the  $\Delta 0$  trimmer to display the buffer solution value, i.e. "pH 7.01" at 25°C (77°F).





If the buffer solution temperature is different from 25°C (77°F), refer to the "pH vs. temperaturare" chart on page 36 for the appropriate pH value at the noted temperature.

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Rinse pH electrode and thermometer probe thoroughly with water, then immerse them in pH4.01 (**HI 7004**) or pH 10.01 (**HI 7010**) buffer solution.

**Note:** For accurate readings, use pH 4.01 if you are going to measure acid samples or pH 10.01 for alkaline measurements.

Shake briefly and wait one minute before adjusting the slope trimmer to display the ph value of the buffer solution, i.e. pH4.01 (or 10.01) at 25°C (77°F).





If the buffer solution temperature is different from 25°C (77°F), refer to the "pH vs. temperaturare" chart on page 36 for the appropriate pH value at the noted temperature.

The calibration is now complete and the instrument is ready for use.

**Note**: If a Pt100 temperature sensor is used, immerse it into the buffer solutions during calibration.

# ph values at various temperature

Temperature has an effect on the pH. The calibration buffer solutions are affected by temperature changes to a lesser degree than normal solutions.

Please refer to the following chart to perform the pH calibration:

TE	MP		ķ	H VALU	E	
°C	°F	4.01	6.86	7.01	9.18	10.01
0	32	4.01	6.98	7.13	9.46	10.32
5	41	4.00	6.95	7.10	9.39	10.24
10	50	4.00	6.92	7.07	9.33	10.18
15	59	4.00	6.90	7.04	9.27	10.12
20	68	4.00	6.88	7.03	9.22	10.06
25	77	4.01	6.86	7.01	9.18	10.01
30	86	4.02	6.85	7.00	9.14	9.96
35	95	4.03	6.84	6.99	9.10	9.92
40	104	4.04	6.84	6.98	9.07	9.88
45	113	4.05	6.83	6.98	9.04	9.85
50	122	4.06	6.83	6.98	9.01	9.82
55	131	4.07	6.84	6.98	8.99	9.79
60	140	4.09	6.84	6.98	8.97	9.77
65	149	4.11	6.85	6.99	8.95	9.76
70	158	4.12	6.85	6.99	8.93	9.75

For instance, if the buffer temperature is 25°C (77°F), calibrate to read on the display pH 4.01 or 7.01 or 10.01.

If the buffer temperature is 20°C, calibrate to read on the display pH 4.00 or 7.03 or 10.06.

If the buffer temperature is 50°C, calibrate to read on the display pH 4.06 or 6.98 or 9.82.

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#### **pH DIAGNOSTIC TESTS**

HI 8510, HI 8710 and HI 8711 are provided with autodiagnostic functions that allow to check and troubleshoot any malfunctioning.

The functions are made via front panel keys to isolate the cause of malfunction whether it is due to pH electrode contamination, internal offset circuit or amplifier circuit.

Follow the procedure described below.

First press the MEASURE key, then one of the following keys.



A) Sensor Test

Immerse the electrode in pH 7.01 buffer solution (HI 7007), press SENSOR TEST key and the display shows the mV response of the electrode.







If the electrode is in good working condition, the value should be within ±30 mV. A value between 30 and 60 mV or -60 and -30 mV, indicates some contamination of the electrode.

If the value is higher than 60 mV or lower than -60 mV, the contamination is too high and the electrode should be replaced.

#### B) Internal Offset Circuit Test

Press the pH7 TEST key and the display should show a value within 7±1 pH, to verify the internal circuit of the meter in terms of the offset compensation.





# C) Amplifier Circuit Test

Press the pH4 TEST key and the display should show a value within the 3.30 to 4.30 pH range, to verify the amplifier circuit of the meter.

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#### **ORP DIAGNOSTIC TESTS**

**HI 8512** and **HI 8720** are ORP controllers provided with autodiagnostic functions that allow to check and troubleshoot any malfunctioning.

The functions are made via front panel keys to isolate the cause of malfunction.

For **HI 8720** only, press MEASURE key before proceeding with the following tests.



A) 0 mV Test
Press the 0 mV TEST
key and the display
should show a value of
0±10 mV, to verify the
"zero" calibration of the

instrument.



B) 500 mV Test
Press the 500 mV TEST
key and the display should
show a value of 500±20
mV, to verify the slope
at 500 mV.



#### **LED INDICATION**

All LEDs above the keys indicate the state of each function, whether it is active or the display is indicating the mode.

#### For HI 8711 only

Each LED can be in one of the following states:

A) Light on

The mode is displayed on the LCD but is not active, e.g. the alarm setpoint is displayed but the alarm contact is open.

B) Light blinking 25% on, 75% off

The mode is not displayed but it is active, e.g. the alarm contact is closed but the alarm setpoint is not displayed.

C) Light blinking 75% on, 25% off

The mode is active and

being displayed.

D) Light off The function is neither

active nor displayed.

#### **TAKING REDOX MEASUREMENTS**

Redox measurements allow the quantification of the solution oxidizing/reducing power, and are commonly expressed in mV.

Oxidation may be defined as the process during which a molecule (or an ion) loses electrons and reduction as the process by which electrons are gained.

Oxidation is always coupled together with reduction, so that as one element gets oxidized, the other is automatically reduced, therefore the term oxidation-reduction is frequently used.

Redox potentials are measured by an electrode capable of absorbing or releasing electrons without causing any chemical reaction.

The most common ORP electrodes are provided with gold or platinum surfaces; gold features a higher resistance than platinum in conditions of strong oxidation, while platinum is preferred for measuring oxidizing solutions containing halides, and for general purposes. When a platinum electrode is immersed in an oxidizing solution, a monomolecular layer of oxygen is developed on its surface. This layer does not prevent the electrode from functioning, but it increases the response time. The opposite effect is obtained when the platinum surface absorbs hydrogen in the presence of reducing mediums. This phenomenon is rough on the electrode.

To make correct redox measurements, it is necessary that the surface of the electrode is clean and smooth, and that a preventive treatment is performed.

Because the Pt/PtO system depends on the solution pH level, the electrode pre-treatment may be determined by the pH and the redox potential of the solution to be measured.

Generally, if the ORP (mV) reading corresponding to the pH solution value is higher than the value in the table below, an oxidizing pre-treatment is necessary; otherwise a reducing pre-treatment is necessary:

рН	mV								
0	990	1	920	2	860	3	800	4	740
5	680	6	640	7	580	8	520	9	460
10	400	11	340	12	280	13	220	14	160

<u>Reducing pre-treatment</u>: immerse the electrode for some minutes in **HI 7091** solution.

Oxidizing pre-treatment: immerse the electrode for some minutes in **HI 7092** solution.

If no pre-treatment is performed, the electrode will have long response times.

If working with refillable electrodes, always check the internal electrolyte level and refillwith **HI 7071** solution, if necessary (the level must be at least 2.5 cm below the filling hole).

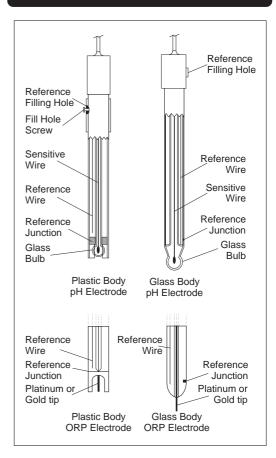
If measurements are taken in solutions containing sulfides or proteins, the cleaning of the electrode junction must be performed (see "Cleaning Procedure" section for details).

To check the correct functioning of the ORP electrode, immerse it into **HI 7020** test solution and verify that the reading is within 200 and 275 mV.

After the test, rinse the electrode thoroughly with water and proceed with the oxidizing or reducing pre-treatment before taking any measurement.

When not in use, the electrode tip should be kept moist and far from any type of mechanical stress which might cause damage. For this reason, it is reccommended to store the electrode with a few drops of **HI 70300** storage solution in the supplied protective cap.

#### **ELECTRODE MAINTENANCE**



#### **PREPARATION**

Remove the protective cap.

DO NOT BE ALARMED IF ANY SALT DE-POSITS ARE PRESENT. This is normal with electrodes and they will disappear when rinsed with water.

During transport tiny air bubbles may form inside the glass bulb, and the electrode cannot function properly under these conditions. Remove the bubbles by "shaking down" the electrode as you would do with a glass thermometer.

If the bulb and/or junction are dry, soak the electrode in **HI 70300** storage solution for at least one hour.

#### For refillable electrodes:

If the internal electrolyte solution is more than 1 cm ( $\frac{1}{2}$ ") below the filling hole, add **HI 7082** solution (3.5M KCI) for double junction electrodes or **HI 7071** (3.5M KCI+AgCI) for single junction electrodes.

For a faster response unscrew the filling hole screw during measurements.

#### For AmpHel® electrodes:

If the electrode does not respond to pH changes, the battery is run down and the electrode should be replaced.

#### **MEASUREMENT**

Rinse the electrode tip with distilled water. Immerse the electrode tip (4 cm) in the sample and stir gently for approximately 30 seconds. For a faster response and to avoid cross contaminations, before taking measurements, rinse the electrode tip with some solution to be tested.

#### **STORAGE**

To minimize clogging and assure a quick response time, the electrode glass bulb and junction should be kept moist at any time.

Store the electrode with a few drops of HI70300 storage solution in the protective cap (in its absence, use HI 7071 electrolyte for single junction, or HI 7082 for double junction electrodes).

Follow the above "Preparation Procedure" before taking measurements.

**Note:** NEVER STORE THE ELECTRODE IN DISTILLED WATER OR DRY.

#### PERIODIC MAINTENANCE

Inspect electrode and cable. The cable used for the connection to the meter must be intact and there must be no points of broken insulation on the cable or cracks on the electrode stem or bulb.

Connectors must be perfectly clean and dry. If any scratches or cracks are noted, replace the electrode.

Rinse off any salt deposits with water.

#### For refillable electrodes:

Refill the electrode with fresh electrolyte solution (**HI 7071** for single junction electrodes or **HI 7082** for double junction). Allow the electrode to stand upright for 1 hour.

Follow the above "Storage Procedure".

#### **CLEANING PROCEDURE**

General Soak in HI 7061 general cleaning

solution for approximately 1 hour.

Removal of films, dirt or deposits on the membrane/junction:

Protein Soak in Hanna **HI 7073** protein cleaning solution for 15 minutes.

Inorganic Soak in Hanna **HI 7074** inorganic cleaning solution for 15 minutes.

Oil/grease Rinse with Hanna HI 7077 oil &

fat cleaning solution.

**IMPORTANT:** After performing any of the cleaning procedures, rinse the electrode thoroughly with distilled water, drain and refill the reference chamber with fresh electrolyte, (not necessary for gel-filled electrodes) and soak the electrode in **HI 70300** storage solution for at least 1 hour before taking measurements.

#### **TROUBLESHOOTING**

Evaluate your electrode performance based on the following:

- Noise (readings fluctuate up and down) could be due to:
  - Clogged/Dirty Junction: refer to the above "Cleaning Procedure"
  - Loss of shielding due to low electrolyte level (in refillable electrodes only): refill with HI 7071 solution for single junction or HI 7082 for double junction electrodes
- Dry Membrane/Junction: soak in HI70300 storage solution for at least 1 hour
- Drifting: soak the electrode tip in warm HI7082 solution for one hour and rinse the tip with distilled water; refill with fresh electrolyte (HI 7071 for single junction and HI 7082 for double junction electrodes)
- Low Slope: refer to the above "Cleaning Procedure"
- No Slope: check the electrode for cracks in glass stem or bulb (replace the electrode if cracks are found)
- Slow Response/Excessive Drift: soak the tip in HI 7061 solution for 30 minutes, rinse thoroughly in distilled water and then follow the above "Cleaning Procedure"
- For ORP Electrodes: polish the metal tip with a light abrasive paper (pay attention not to scratch the surface) and rinse thoroughly with water

#### **SUGGESTED INSTALLATIONS**

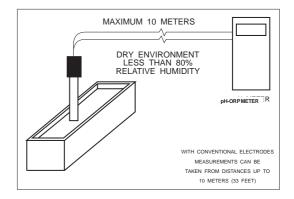
#### SHORT DISTANCE, INDOOR INSTALLATION

Due to the low current involved, a very high grade of insulation is required.

A dry environment is needed in order to obtain a insulation level not lower than  $10^{12} \Omega$ .

This type of connection is very delicate and requires constant attention to maintain proper operating conditions.

Conventional electrodes should be used in indoor applications only, with a cable not longer than 10 m (33').



# MEDIUM DISTANCE, INDOOR/OUTDOOR INSTALLATION

When an outdoor installation is required, to obtain accurate readings at distances from 10 to 50 m (33-165'), it is necessary to install a transmitter.

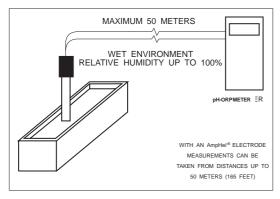
Since the introduction of AmpHel® electrodes, these distances are no longer a problem. You can now connect the meter directly to an AmpHel® electrode, saving the cost of a transmitter or expensive coaxial cable.

The standard cable length for AmpHel® electrodes is 5 m (16.5'). Additional lengths

of regular cable up to 50 m (165'), can be installed without special connectors.

AmpHel® electrodes feature a built-in a microamplifier to boost the signal, drastically reducing susceptibility to noise and drift.

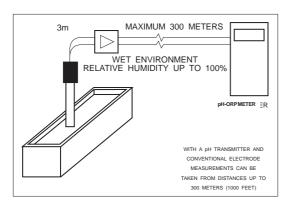
The sealed electrode body can stand a moisture up to 100% RH without any effect on the signal.



#### LONG DISTANCE INSTALLATIONS, ISOLATED **OUTPUT FOR PC INTERFACE**

If the needed installation distance is greater than 50 m (165'), it is necessary the use of a transmitter.

HANNA instruments® offers a full line of pH and ORP transmitters with or without display.



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AmpHel® is a registered Trademark of "Hanna Instruments"

#### **ACCESSORIES**

#### **PH CALIBRATION SOLUTIONS**

HI 7004M	pH 4.01 buffer solution, 230 mL
HI 7004L	pH 4.01 buffer solution, 500 mL
HI 7006M	pH 6.86 buffer solution, 230 mL
HI 7006L	pH 6.86 buffer solution, 500 mL
HI 7007M	pH 7.01 buffer solution, 230 mL
HI 7007L	pH 7.01 buffer solution, 500 mL
HI 7009M	pH 9.18 buffer solution, 230 mL
HI 7009L	pH 9.18 buffer solution, 500 mL
HI 7010M	pH 10.01 buffer solution, 230mL
HI 7010L	pH 10.01 buffer solution, 500 mL

#### **ORP SOLUTIONS**

HI 7020M	ORP test solution @200/275 mV,
	230 ml bottle

HI 7020L ORP test solution @200/275 mV, 500 mL bottle

HI 7091M Pre-treatment reducing solution, 230 mL bottle

HI 7091L Pre-treatment reducing solution, 500 mL bottle

HI 7092M Pre-treatment oxidizing solution, 230 mL bottle

HI 7092L Pre-treatment oxidizing solution, 500 mL bottle

#### **ELECTRODE MAINTENANCE SOLUTIONS**

HI 70300M Storage solution, 230 mL bottle HI 70300L Storage solution, 500 mL bottle HI 7061M General cleaning, 230 mL bottle HI 7061L General cleaning, 500 mL bottle Protein cleaning solution, 230 mL HI 7073M HI 7073L Protein cleaning solution, 500 mL HI 7074M Inorganic cleaning, 230 mL Inorganic cleaning, 500 mL HI 7074L Oil & fat cleaning, 230 mL HI 7077M HI 7077L Oil & fat cleaning,500 mL 3.5M KCI+AgCI electrolyte HI 7071

solution (4 x 50 mL)

HI 7072 1M KNO<sub>3</sub> electrolyte (4 x 50 mL)

3.5M KCl electrolyte solution (4 HI 7082

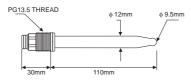
x 50 mL)

#### **PH ELECTRODES**

HI 1110S

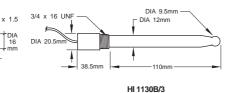
HI 1114S

**HI1090T** Screwcap PG13.5 connector, double junction, glass body

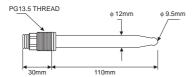


**HI1110S** Screw connector, single junction, glass body

**HI1130B/3** BNC connector, 3 m (9.9') cable, single junction, glass body

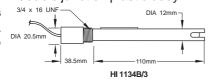


**HI1110T** Screwcap PG13.5 connector, double junction, glass body



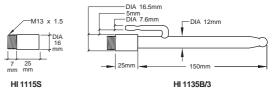
HI 1114S Screw connector, double junction, plastic body

HI1134B/3 BNC connector, 3 m (9.9') cable, double junction plastic body

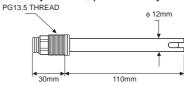


HI 1115S Screw connector, single junction, glass body

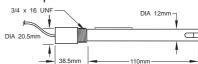
**HI 1135B/3** BNC connector, 3 m (9.9') cable, single junction, glass body



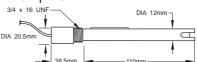
HI1210T Screwcap PG13.5 connector, double junction, plastic body



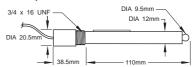
HI 1910B BNC connector, 1 m (3.3') cable, double junction, plastic body, built-in amplifier



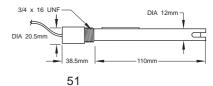
HI 1911B BNC connector, 1 m (3.3') cable, double junction, plastic body, built-in amplifier



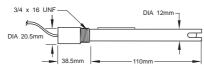
HI 1912B BNC connector, 1 m (3.3') cable, double junction, plastic body, built-in amplifier



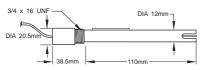
HI 1912B/5 BNC connector, 5 m (16.5') cable, double junction, plastic body, built-in amplifier



# **HI 2114B/5** BNC connector, 5 m (16.5') cable, double junction, plastic body



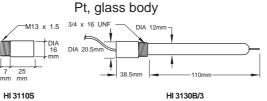
# HI 2910B/5 BNC connector, 5 m (16.5') cable, double junction, plastic body, built-in amplifier



#### **ORP ELECTRODES**

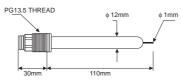
HI 2930B/5 BNC connector, 5 m (16.5') cable,

Pt, plastic body, built-in amplifier
HI 3110S Screw connector, Pt, glass body
HI 3130B/3 BNC connector, 3 m (9.9') cable,



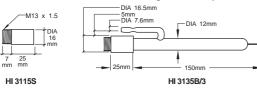
HI3110T

Screwcap PG13.5 connector, Pt, glass body

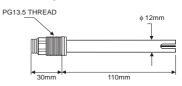


HI 3115S Screw-type connector, side-arm, Pt, glass body

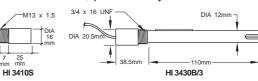
HI 3135B/3 BNC connector, 3 m (9.9') cable, side-arm, Pt, glass body



**HI 3210T** Screwcap PG13.5 connector, Pt, plastic body



HI 3410S HI 3430B/3 Screw connector, Pt, plastic body BNC connector, 3 m (9.9') cable, Pt, plastic body

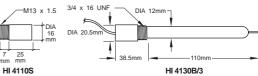


HI 3932B/5

BNC connector, 5 m (16.5') cable, Pt, plastic body, built-in amplifier

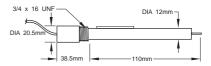


HI 4110S HI 4130B/3 Screw connector, Au, glass body BNC connector, 3 m (9.9') cable, Au, glass body



HI 4932B/5

BNC connector, 5 m (16.5') cable, Au, plastic body, built-in amplifier



#### **OTHER ACCESSORIES**

HI 98501 ChecktempC thermometer with

> penetration probe and 0.1°C resolution (-50.0 to 150.0 °C)

HI 8614 pH transmitter

HI8614L pH transmitter with display

HI 8615 **ORP** transmitter

HI8615L ORP transmitter with display **BL PUMPS** Dosing pumps with flow rate from

1.5 to 20 lph

HI 7871 & HI 7873

Level controllers

HI 6050 & HI 6051

Submersible electrode holders

HI 6054 & HI 6057

Electrode holders for in-line

applications

HI 778P Coaxial cable and connectors for

screw-type electrodes

HI 8427 pH/ORP electrode simulator with

> 1 m (3.3') coaxial cable ending with female BNC connectors

(HI7858/1)

pH/ORP electrode simulator with HI931001

> display and 1 m (3.3') coaxial cable ending with female BNC

connectors (HI 7858/1)

#### **WARRANTY**

All Hanna Instruments meters are warranted for two years against defects in workmanship and materials when used for their intended purpose and maintained according to instructions.

# Probes, electrodes and sensors are warranted for a period of six months.

Damages due to accident, misuse, tampering or lack of prescribed maintenance are not covered. This warranty is limited to repair or replacement free of charge.

If service is required, contact the dealer from whom you purchased the instrument. If under warranty, report the model number, date of purchase, serial number and the nature of the failure. Obtain a Returned Goods Authorization from the Customer Service department first and then return the instrument with the Authorization # included along with shipment costs prepaid. If the repair is not covered by the warranty, you will be notified of the charge for repair or replacement. When shipping any instrument, make sure it is properly packaged for complete protection.

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Recommendations for Users

Before using these products, make sure that they are entirely suitable for the environment in which they are used.

Operation of these instruments in residential area could cause unacceptable interferences to radio and TV equipments, requiring the operator to take all necessary steps to correct interferences

The trimmers are sensitive to electrostatic discharges. It is recommended to use antistatic screwdrivers. Any variation introduced by the user to the supplied equipment may degrade the

instruments' EMC performance To avoid electrical shock, do not use these instruments when voltages at the measurement surface exceed 24 Vac or 60 Vdc.

To avoid damages or burns, do not perform any measurement in microwave ovens.

HANNA instruments reserves the right to modify the design, construction and appearance of its products without advance notice.

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