

# **IDAX 300/350**

## **Insulation Diagnostic Analyzers**



- **Fast and accurate complete insulation diagnostics of power transformers**
- **Automated analysis of moisture content, oil conductivity, tan delta at 20°C reference temperature - All in one single test**
- **True frequency domain measurement for highest interference rejection**
- **Well proven technology; IDA/IDAX units have been in field use for more than 15 years**

### **Description**

IDAX 300 is a very compact instrument and is used together with an external PC. The IDAX 350 has a built-in computer but can also be used with an external PC.

IDAX 300/350 provides an accurate and reliable condition assessment of insulation in transformers, bushings, generators and cables. The IDAX system maximizes the outcome of maintenance activities allowing for load and service life optimization.

IDAX 300/350 are smaller, lighter and faster than their predecessor IDAX 206. It maintains better accuracy and ability to provide reliable data using true AC DFR (Dielectric Frequency Response), also known as FDS (Frequency Domain Spectroscopy), for reliable test results in high interference environments. The state-of-the-art software makes testing both easier and faster, allowing transformer moisture and oil assessment in about 20 minutes (30°C).

IDAX measures the capacitance and tan delta/power factor of the insulation between power transformer windings at multiple frequencies. Analyzing the results using modelling technique makes it possible to assess the moisture level in the solid insulation, oil conductivity/tan delta and power frequency tan delta at reference temperature (20°C). The test can be performed at any temperature as the temperature dependence of the dissipation factor can be estimated.

### **Application**

With an aging power transformer population, today's electrical utility industry faces a tough challenge as transformer failures and consequent repair and revenue loss costs millions of dollars. Transformers have become one of the most mission critical components in the electrical grid. The need for reliable monitoring and diagnostic methods drives the world's leading experts to evaluate new technologies that improve reliability and optimize the use of every grid component [1].

IDAX is a revolutionary insulation diagnostic instrument based on DFR (Dielectric Frequency Response), also known as FDS (Frequency Domain Spectroscopy). This analysis technique has been used in laboratories for decades and IDA/IDAX was the first instrument designed for field use (1997). The IDA/IDAX instrument and measurement principle has been used and verified around the world over the last ten years.

One of the most important applications for IDAX is to determine the moisture content in transformer insulation. Moisture in the insulation significantly accelerates the aging process. Moisture can cause bubbles between windings, resulting in catastrophic failures. IDAX provides reliable moisture assessments in one test. The test can be made at any temperature and takes about 20 to 40 minutes depending on the temperature of the test object.

Decisions on maintenance and/or replacement should be based on knowing the condition of the insulation and the expected loading of the unit. Adding just a few operational years to the expected end-of-life for a transformer, generator or cable by optimizing the working condition based on reliable diagnostic data means substantial cost savings for the equipment owner.

The FDS technology can also be used to assess the condition and aging of the insulation in bushings, CTs, VTs and other components. Numerous ongoing research projects at institutes and universities around the world is adding experience and value to users of IDAX.

### Water in oil vs. paper

Assessing reliable moisture content in transformer insulation based on oil sample tests is unreliable as the water migrates between the solid insulation and oil as temperature changes. An oil sample has to be taken at relatively high temperature and when the transformer is in equilibrium. Unfortunately, this is a rare state for transformers thus resulting in unreliable assessments. Experience has shown that this method tends to overestimate the amount of water in the insulation.

Figure 1 shows how the significant and potentially critical difference of 0.5% respectively 3.0% moisture in paper, correlates to the insignificant difference of 1 respectively 4 Parts Per Million (PPM) in an oil sample obtained at 20°C (68°F) [2].

### The test

Dielectric loss or power factor is frequency and temperature dependent, so by injecting test signals at discrete frequency steps typically between 1 kHz and 1-2 MHz while recording results at each point, a frequency response at a specific temperature is obtained (Fig 2).

This frequency response represent the properties of the insulation material in the transformer and will be used in further analysis as described below. The oil temperature is recorded to be used in the model analysis described below.

### The model

The insulation between the windings in a transformer consists of a solid and a liquid part. The solid part consists of barriers and spacers to create an oil duct for cooling purposes (Fig 3). The analysis software formula varies all insulation parameters to simulate every possible geometrical design. The model also applies Arrhenius equation to calculate and compensate for temperature dependence in the material [3].

The IDAX software creates new model curves and compares them to the measured curve until the best

possible match is reached. The final results are presented as percent of moisture in paper, oil conductivity and an individually corrected tan delta value at 20°C reference temperature (Fig 4 and 5).

### What controls the response

The general rule is that moisture is visible in the highest and in lowest frequencies. Oil conductivity is dominant in the medium frequency and the temperature shifts the curve to the right and to the left respectively (Fig 6).

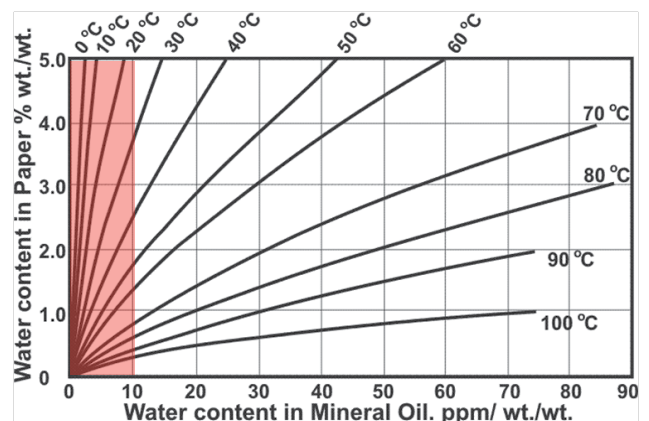


Fig. 1: Water in oil vs. paper correlation is unreliable at low temperature

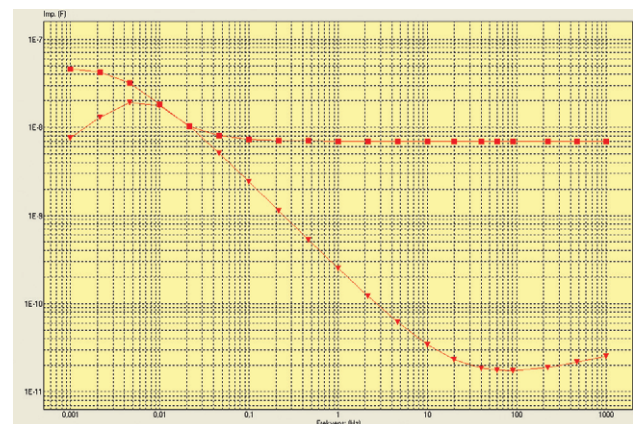


Fig. 2: Power factor curve presented as capacitance and loss

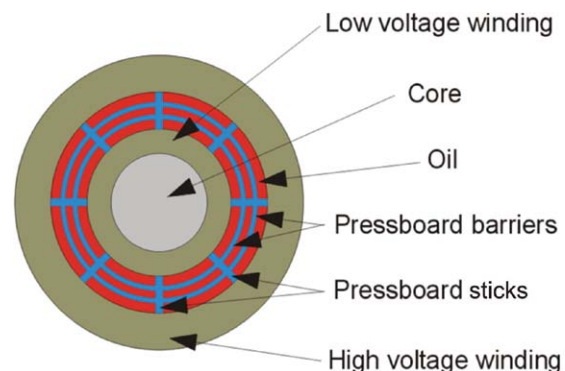


Fig. 3: Typical insulation design



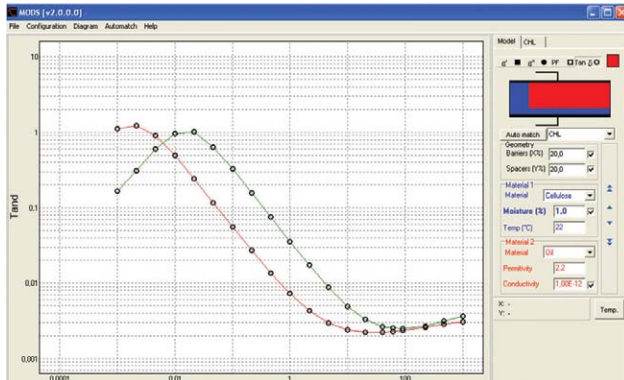


Fig. 4: Before matching — green-model, red-measurement

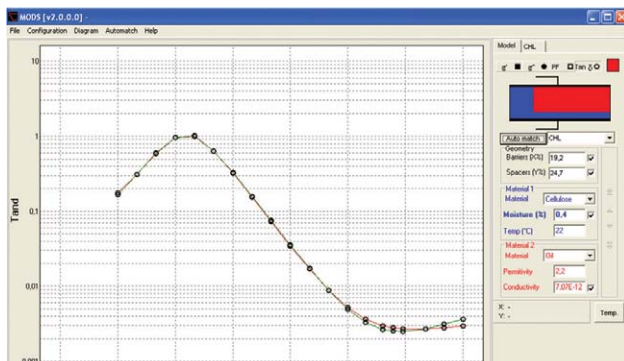


Fig. 5: After matching — result: 0.4%

### One point is not enough

Traditional tan delta/power factor testing provides one value at mains frequency 50/60 Hz. This is where the IDAX method makes the difference. Figure 7 shows that a single power factor value cannot provide conclusive information about the potential problem. At best it can provide information that a problem exists. In this example, two transformers have the same power factor value at 60 Hz. However, one of them is wet (3.6%) and should be considered for a dry-out while the oil in the other unit should be replaced or regenerated. The IDAX method provides accurate and conclusive information in one test.

### Test procedure

The test preparation and procedure is similar to a standard tan delta/power factor test, which means that the transformer has to be off-line and preferably disconnected.

The IDAX software operates on Windows XP, Vista and 7 and utilizes standard USB communication. The software guides the user through a test template where all connections are illustrated in Figure 8. Color markings on clamps makes it easy to connect according to the built in instructions. The test can be started as soon as the test cables are connected and unlike DC-methods there is no need for discharging the test object.

IDAX 300 is equipped with an input circuitry capable of measuring multiple test modes without having to change cable connections on the transformer.

The extended versions IDAX 300S and IDAX 350 have an additional current measurement channel, that allows for two completely independent measurements at the same time, thus minimizing test time.

### Calibration

The calibration set enables simple and reliable calibration of the IDAX system. It also reduces instrument downtime and transport cost as the calibration box is the only part that needs to be sent in for calibration. The new design allows calibration in any local certified calibration facility to avoid long shipment turn-around times and transport costs.

### Conclusion

IDAX is a well-proven system for determining moisture content in transformer insulation. The instrument and method including the modeling software has been tested and verified with numerous customers.

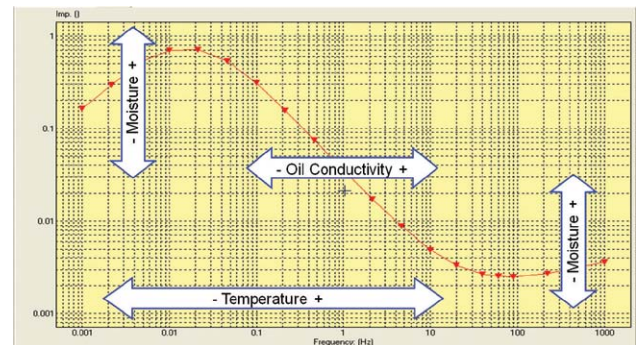


Fig. 6: Oil conductivity and moisture influence

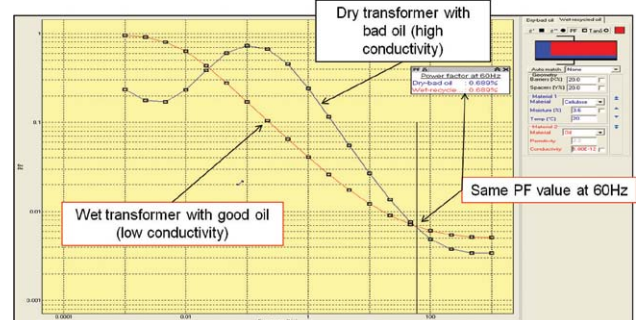


Fig. 7: Blue — dry with bad oil. Red — wet with good oil

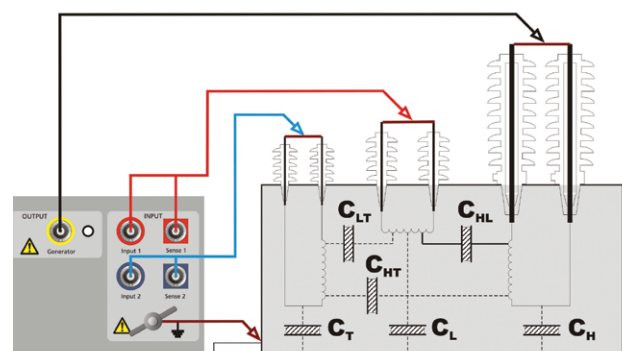


Fig. 8: Example of connections to a three-winding transformer

## Specifications IDAX 300/350

### Environmental

**Application field** The instrument is intended for use in medium and high-voltage substations and industrial environments.

### Ambient temperature

**Operating** -10°C to +55°C (14°F to +131°F)

**Storage** -20°C to 70°C (-4°F to +158°F)

**Humidity** < 95%RH, non-condensing

### CE-marking

**EMC** 2004/108/EC

**LVD** 2006/95/EC

### General

**Mains voltage** 90 – 265V AC, 50 / 60 Hz

**Power consumption** 250 VA (max)

### Dimensions

**IDAX 300** 335 x 300 x 99 mm (17.7" x 6.3" x 16.1")

**IDAX 300 Flight case** 520 x 430 x 220 mm (20.5" x 17" x 8.7")

**IDAX 350** 520 x 430 x 220 mm (20.5" x 17" x 8.7")

### Weight

**IDAX 300** 4.9 kg (11 lbs), 9.9 kg (22 lbs) incl. flight case

**IDAX 350** 13.5 kg (29.8 lbs)

**Accessories** 8.5 kg (18 lbs) soft bag

### Measurement section

**Inputs** Channel 1, channel 2, ground

**Capacitance range** 10 pF – 100 µF

**Accuracy** 0.5% + 1 pF

**Dissipation factor range** 0 - 10 (with retained accuracy of capacitance; otherwise higher)

**Inaccuracy** < 0.5% + 0.0001, 45-70 Hz, C > 100 pF (with VAX020)

< 0.5% + 0.0002, 45-70 Hz, C > 300 pF

< 1% + 0.0003, 1 MHz-100 Hz, C > 1000pF

< 2% + 0.0005, 100 Hz-1 kHz, C > 1000 pF

**Max AC interference** 1 mA (IDAX) or 10 mA (with VAX020) or 1:20 SNR

**Max DC interference** 1 µA or 10 µA (with VAX020)

**Test modes\*** UST-1, UST-2, UST-1+2, GST, GST-Guard-1, GST-Guard-2, GST-Guard-1+2.

\*IDAX 300S/350 can measure two test modes simultaneously.

**Calibration** Calibration set allows field calibration

### Outputs

#### GENERATOR

**Voltage/current ranges, 10 V** 0 – 10 Vpeak 0 – 50 mA peak

**Voltage/current ranges, 200 V** 0 – 200 Vpeak 0 – 50 mA peak

**Frequency range** 0.1 MHz – 10 kHz

#### EXTERNAL

**For VAX amplifiers** 2 to 30 kV

### PC Requirements

**Operating system** Windows 2000/ XP / Vista / 7

**Processor** Pentium 500 MHz

**Memory** 512 Mb RAM or more

**Interface** USB 2.0 and LAN

## References

[1] S.M. Gubanski, J. Blennow, L. Karlsson, K. Feser, S. Tenbohlen, C. Neumann, H. Moscicka-Grzesiak, A. Filipowski, L. Tatarski "Reliable Diagnostics of HV Transformer Insulation for Safety Assurance of Power Transmission System" Cigre Paris Aug 2006

[2] From. P. J. Griffin, C. M. Bruce and J. D. Christie: "Comparison of Water Equilibrium in Silicone and Mineral Oil Transformers", Minutes of the Fifty-Fifty Annual Conference of Doble Clients, Sec. 10-9.1, 1988

[3] U. Gäfvert, L. Adeen, M. Tapper, P. Ghasemi, B. Jönsson, "Dielectric Spectroscopy in Time and Frequency Domain Applied to Diagnostics of Power Transformers", Proc. Of the 6th ICPADM, Xi'an, China, 2000

## Included Accessories



Picture shows some of the included accessories. Generator cable, Ground cable and Measurement cables.

## Ordering information

Item	Art. No.
<b>IDAX 300</b>	AG-19090
<b>IDAX 300S</b>	AG-19092
<b>IDAX 350</b>	
With internal computer	AG-19192
<b>Included accessories</b>	
Mains cable	
Ground cable 5 m (16 ft), GC-30060	
Generator cable 18 m (59 ft), GC-30312	
Measurement cable, red 18 m (59 ft), GC-30322	
Measurement cable, blue 18 m (59 ft), GC-30332	
USB cable	
Windows software	
Transport case	
Soft case for cable	
User's Manual	
<b>Optional accessories</b>	
IDAX calibration box CAL 300	AG-90010
IDAX demo box IDB 300	AG-90020
2nd channel option (factory upgrade to IDAX 300S)	AG-90200
Generator cable, 9 m (30 ft)	GC-30310
Measurement cable, 9 m (30 ft), red	GC-30320
Measurement cable, 9 m (30 ft), blue	GC-30330

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